

JENJAAN QUARTEK CORP.

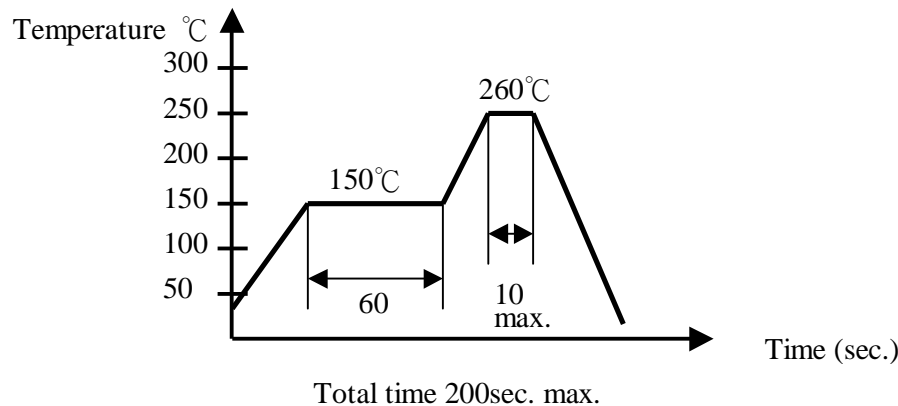
TUNING FORK CRYSTAL UNIT

P/N : NXZ32.768KAE125F-KAB3

1.ELECTRIC CHARAC:

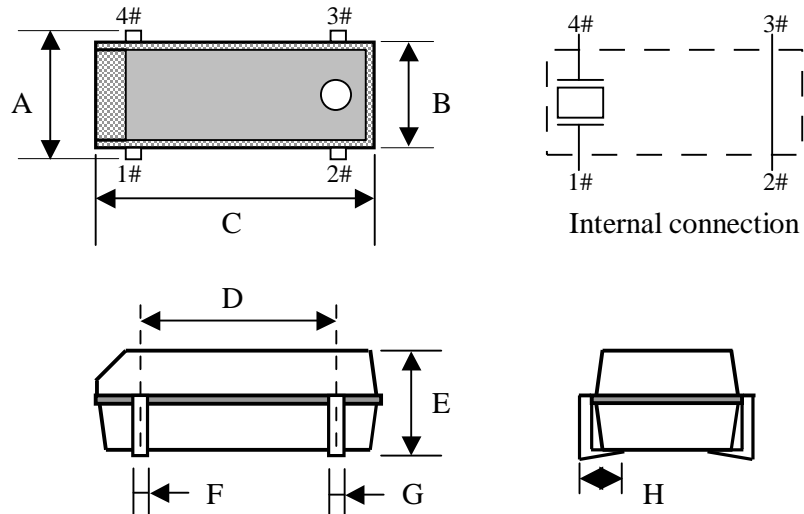
PARAMETERS	QTF-M28
Mode of Vibration	+2° X-cut , Fundamental
Nominal frequency	F 32768Hz
Load Capacitance	C _L 12.5 PF Typical
Frequency Tolerance at 25°C	± 20 ppm
Series Resistance	R _r 35 KW Max
Quality Factor	Q 40K Min
Turnover Temperature	T _o 25 °C ± 5°C
Temperature Coefficient	K -0.035 ppm/°C ² Typical
Operation Temperature	-40 °C ~ +85°C
Shunt Capacitance	C _o 1.6PF Typical
Aging 1st Year	Δf/f ± 5 ppm max.
Shock Resistance	± 5 ppm max.
Capacitance Ratio	520 Typical
C _o /C	500MW at DC 100V ± 15V
Insulation Resistance	1 mW
Drive Level	

2.REFIOW SOLDERING PROFILE



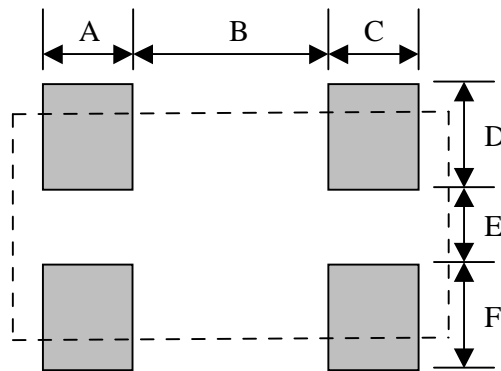
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3.DIMENSION:



TYPE	A	B	C	D	E	F	G	H
QTF-M28	3.8±0.2	3.2±0.2	8.0±0.2	5.5±0.1	2.5±0.1	0.5±0.1	0.5±0.1	0.9

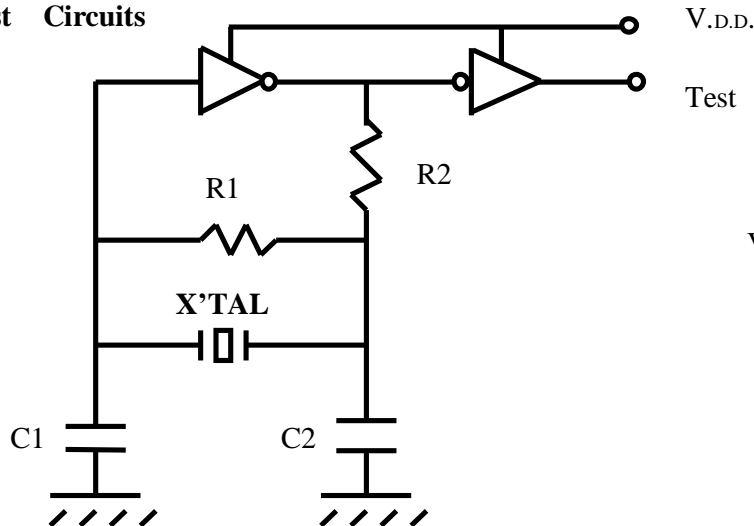
4.LAND PATTERN LAYOUT (EXAMPLE)



TYPE	A	B	C	D	E	F
QTF-M28	1.3	4.2	1.3	1.9	1.3	1.9

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* Test Circuits



V.D.D. : 5.0 V

R1 : 10 MΩ

R2 : 220 Ω

C1 : 20 Pf

C2 : 30 Pf

5. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

5-1. Humidity

Subject the crystal at $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and 90% - 95% RH for 96 ± 4 hours. Then release the crystal into the room conditions for 1 hour prior to the measurement.

5-2. High Temperature Exposure

Subject the crystal to $85^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 96 ± 4 hours. Then release the crystal into the room conditions for 1 hour prior to the measurement.

5-3. Low Temperature

Subject the crystal to $-20^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 96 ± 4 hours. Then release the crystal into the room conditions for 1 hour prior to the measurement.

5-4. Mechanical Shock

Drop the crystal randomly onto a concrete floor from the height of 75cm 3 times.

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5-5. Temperature Cycling

Subject the crystal to -30°C for 30 min. followed by a high temperature of $+85^{\circ}\text{C}$ for 30 min. Cycling shall be repeated 5 times with a transfer time of 15 sec. at the room condition . Then release the resonator into the room temperature for 2 hours prior to the measurement .

5-6. Vibration

Subject the crystal to vibration for 2 hours each in x, y, and z axes with the amplitude of 1.5mm, the frequency shall be varied uniformly between the limits of 10-55 Hz .

5-7. Resistance to Solder Heat

Dip the crystal terminals no closer than 2 mm into the solder bath $260^{\circ}\text{C}\pm 5^{\circ}\text{C}$ for 5 ± 1 sec; Then release the crystal into the room temperature for 1 hour prior to the measurement .

5-8. Solder Ability

Dip the crystal terminals no closer than 2 mm into the solder bath at $235^{\circ}\text{C}\pm 5^{\circ}\text{C}$ for 3 ± 0.5 sec. . more than 95 %of the terminal surface of the crystal shall be covered with fresh solder.

5-9. Lead Fatigue

1) Pulling Test

Weight along with the direction of terminals without any shock 0.5kg for 10 ± 1 sec.; The crystal shall no evidence of damage and shall fulfill all the initial electric characteristics .

2) Bending Test

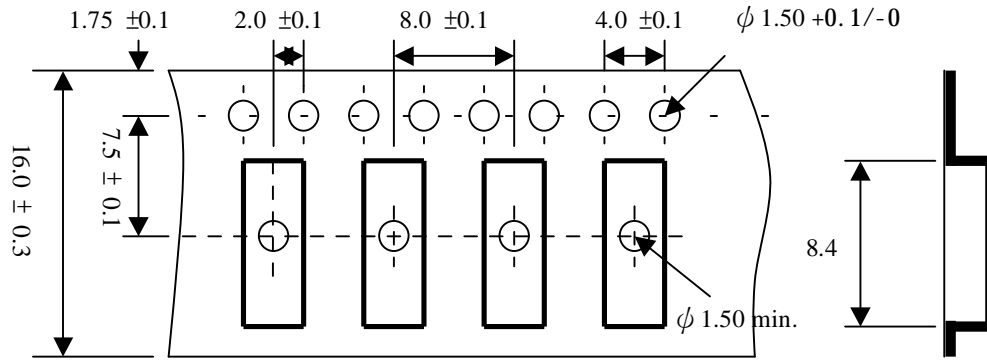
Lead shall be subject to withstand against 90 degree bending at its stem . This operation shall be done towards both direction; The crystal shall no evidence of damage and shall fulfill all the initial electric characteristics .

6. REVIEW OF SPECIFICATION

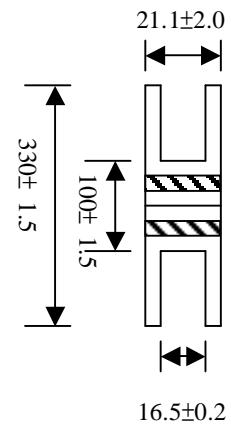
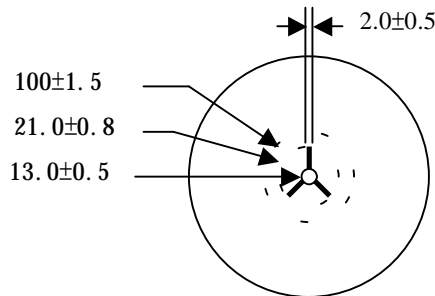
When something get doubtful with this specifications , we shall jointly work to get an agreement .

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5. TAPE AND REEL DIMENSIONS



W	16.0 ± 0.3
A0	4.05 ± 0.1
B0	8.4 ± 0.1
K0	2.9 ± 0.1



1. 10 sprocket hole pitch cumulative tolerance ± 0.2
2. Carrier camber is within 1 mm in 250 mm
3. Material : Transparent Polystyrene Alloy (UP-6100)
4. All dimensions meet EIA-48I-Requirements
5. Thickness : 0.35 ± 0.05 mm
6. Packing length per 22" reel : 62.5Meters
7. Component load per 13" reel : 1000 pcs