## PIHFR



#### **MECHANICAL SPECIFICATIONS**

- Mechanical rotation angle:  $265^{\circ} \pm 5^{\circ}$  240°  $\pm$  5° available under drawing (blue housing only)

- Electrical rotation angle:  $240^{\circ} \pm 20^{\circ}$ 

- Torque: 0.5 to 2.5 Ncm.

(0.7 to 3.4 in-oz)

- Stop torque: > 10 Ncm. (>14 in-oz)

– Life\*: Up to 100K cycles

# **PT-15**

# 15 mm Carbon Potentiometer

#### **FEATURES**

- Carbon resistive element.
- IP54 protection according to IEC 60529.
- Polyester substrate.
- Also upon request:
  - · Long life model for low cost control pot. applications
  - · Low torque option
  - · Supplied in magazines for automatic insertion.
- · Wiper positioned at 50% or fully clockwise.
- · Self extinguishable plastic UL 94V-0.
- · Cut track option.
- · Special Tapers.
- · Mechanical detents.

#### **ELECTRICAL SPECIFICATIONS**

- Range of values (\*)

 $100\Omega \le Rn \le 5 M$  (Decad. 1.0 - 2.0 - 2.2 - 2.5 - 4.7 - 5.0)

- Tolerance (\*):  $100\Omega \le Rn \le 1M \Omega$  .....  $\pm 20\%$   $1M\Omega < Rn \le 5M$  .....  $\pm 30\%$ 

- Max. Voltage: 250 VDC (lin) 125 VDC (no lin)

Nominal Power 50°C (122°F) (see power rating curve)
 0.25 W (lin) 0.12 W (no lin)

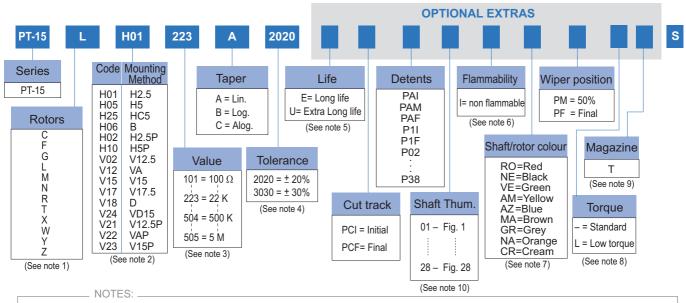
- Taper (\*) (Log. & Alog. only Rn≥1K) Lin; Log; Alog.

– Residual resistance(\*):  $\leq 0.5 \%$  Rn (5  $\Omega$  min.)

- Equivalent Noise Resistance:  $\leq$  3% Rn (3  $\Omega$  min.)

- Operating temperature\*\*: -25°C + 70°C (-13°F + 158°F)

#### **HOW TO ORDER**



- (1) "Z" adjustment only available on "H" versions. Standard colour for the "T" rotor: Orange
- (2) Terminal styles: "P" are crimped terminals. V24 not available with steel terminals. V=Vertical adjust; H=Horizontal Adjust
- (3) Value Example: Code: 10 1 100  $\Omega$  Numb of zeros First two digits of the value.
- (4) Non standard tolerance, upon request. Example: +7% Code: 07 05

  (5) Life Standard: 500 cycles -5% -5% negative tolerance positive tolerance
- Extra long life: 100K cycles (to be studied case by case)
  (6) Non flammable: housing, rotor and shaft, According to UL 94V-0
- (6) Non flammable: housing, rotor and shaft. According to UL 94V-0
   (7) Colour shaft/rotor: Potentiometer without shaft: only rotor
  - Cream colour only available in standard plastic
- Potentiometer with shaft: only shaft
- (8) Low Torque: ≤1.5Ncm. No detent option available for low torque models
- (9) Magazines (35 pcs/mag): available for VA (12.5), V (12.5), V (12.5P), V (15), V15 (P) and H models. For more information please contact your nearest Piher supplier.
- (10) If you wish to use your own custom plastic shaft/knob/actuator please contact Piher for advice about compatible materials.



#### HOW TO ORDER CUSTOM DRAWING

#### PT-15 LH 01 + DRAWING NUMBER (Max. 16 digits)

This way of ordering should be used for options which are not included in the "How to order" standard and optional extras.

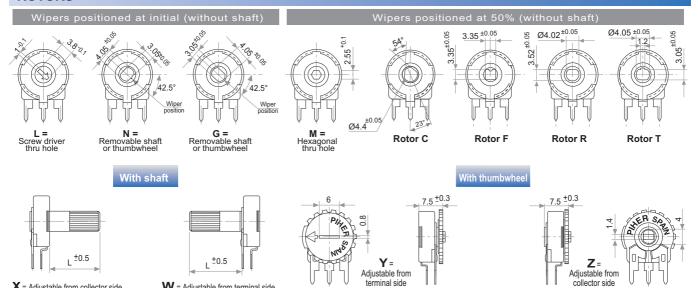
#### STANDARD OPTIONS

Cut track	No
Detents	None
Non flammable	No
Rotor colour	White
Shaft colour	Natural
Wiper position	
Torque	
Life	500 cycles

15 ±0.2

#### **ROTORS**

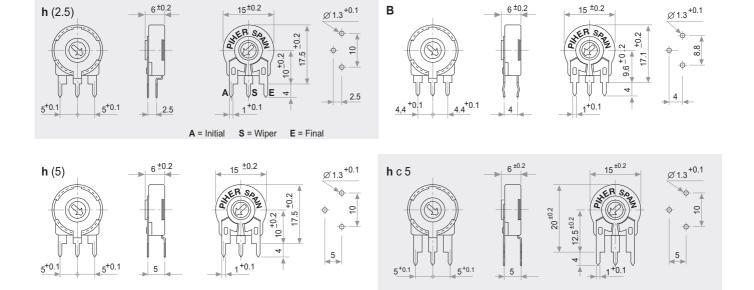
X = Adjustable from collector side



#### **VERTICAL MOUNT -**HORIZONTAL ADJUST

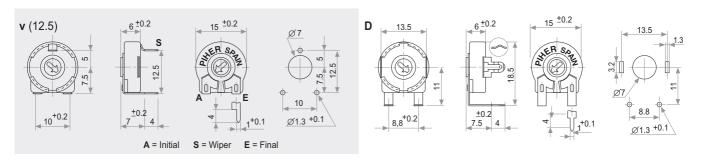
6 ±0.2

W = Adjustable from terminal side

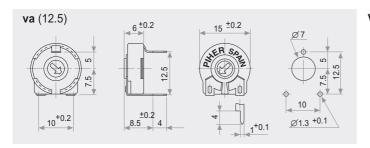


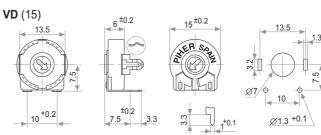
В

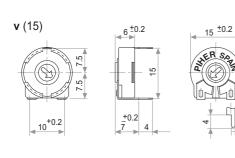
#### HORIZONTAL MOUNT - VERTICAL ADJUST

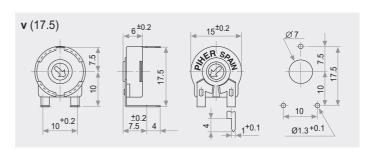


## HORIZONTAL MOUNT - VERTICAL ADJUST



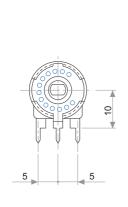


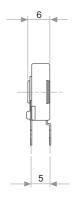




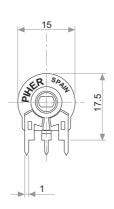
#### **DETENT DETAILS**

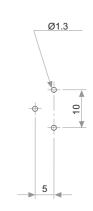
13 detents





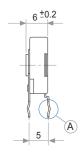
Ø1.3 +0.1

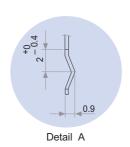


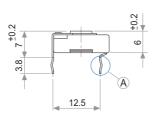


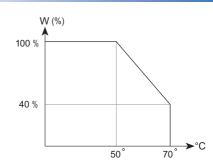
### **CRIMPED TERMINALS (DETAIL)**

POWER RATING CURVE



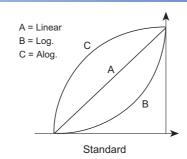


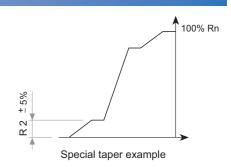


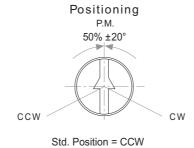


#### **TAPERS**

NOTE: Please note terminals disposition when ordering non linear curves.







**Cut Track** 

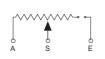
CCW on-off (A)

CW on-off (E)





A = Initial S = Wiper E = Final





#### **TESTS**

#### TYPICAL VARIATIONS

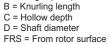
ELECTRICAL LIFE	1.000 h. @ 50°C; 0.25 W	±5 %
MECHANICAL LIFE (CYCLES)	500 @ 10 CPM15 CPM	±3 % (Rn < 1 MΩ)
TEMPERATURE COEFFICIENT	–25°C; +70°C	±300 ppm (Rn <100 K)
THERMAL CYCLING	16 h. @ 85°C; 2h. @ 25°C	±2.5 %
DAMP HEAT	500 h. @ 40°C @ 95% HR	±5 %
VIBRATION (for each plane X,Y,Z)	2 h. @ 10 Hz 55 Hz.	±2 %

NOTE: Out of range values may not comply these results.

#### SHAFTS (for N, G and T rotor types, top view)

#### Hollow model shafts

# 



A = Length (FRS)

FIG.	Α	В	С	D	Ref.
1	12	9	8	6	5272
2	19	9	15	6	5214
5	9.5	6.5	5.5	6	5208
9	35	9	31	6	5216
10	37.8	9	33.8	6	5218
11	35	25	15	6	5209
13	7.8	4.8	3.8	6	5265

#### Solid model shafts

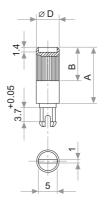
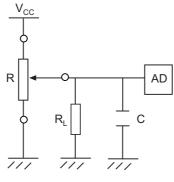


FIG.	Α	В	D	Ref.
6	15	9	6	5219
7	16.8	9	6	5220
8	25.3	9	6	5207
12	46	5	6	5227

Slot (1 x 1.4) perpendicular to wiper position. Fig. 12 slot is on line with wiper position.

#### **RECOMMENDED CONNECTIONS**

Recommended connection scheme for Piher's position sensors



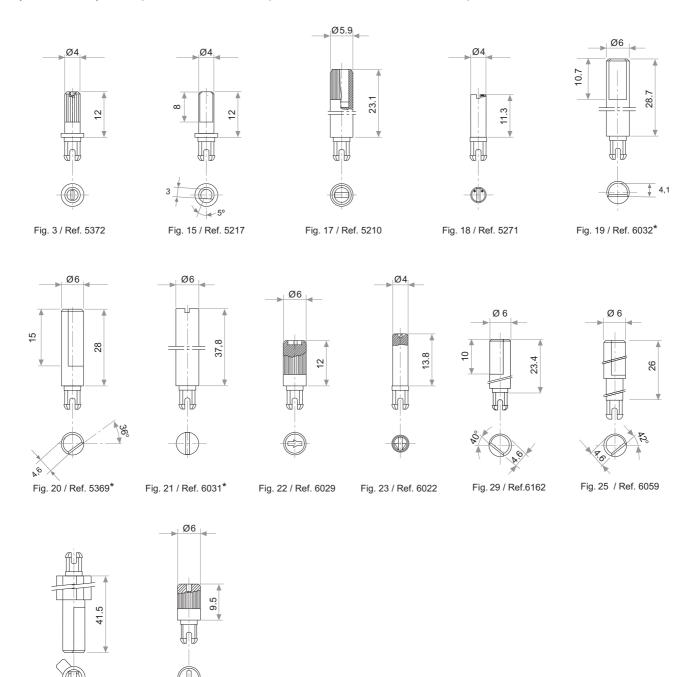
R<sub>L</sub>≈100 x R

#### SHAFTS (for N, G and T rotor types, top view)

By default shafts, knobs & & thumweels are delivered unassembled.

Mounted shafts, knobs & thumbweels are delivered at random position. Positioning available upon request.

If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.



#### **THUMBWHEEL**

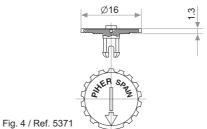
Fig. 27 / Ref. 5268\*

By default shafts, knobs & & thumweels are delivered unassembled.

Fig. 28 / Ref. 6055

Mounted shafts, knobs & thumbweels are delivered at random position. Positioning available upon request.

If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.



\* Not available in self extinguishable plastic

**PIHER** 

www.piher.net -55-

#### **DETENT CONFIGURATIONS EXAMPLES**

This innovative PT's with detents family has been specifically developed to allow the integration of otherwise large and expensive external mechanisms into the body of the potentiometer thus allowing a high range of configurations: special tapers, torque, tolerances, linearity, cut track, etc.

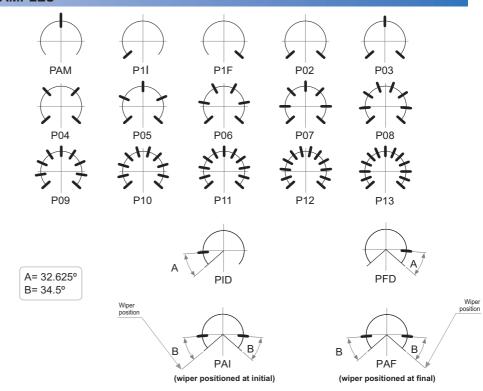
This detent design not only adds a "click" sensation of position, but also offers enormous savings in both cost and space for any given application.

Strong and weak detents can be mixed as per cutomer's request.

Detent number and positions can be made or fitted to the customer needs or preferences.

Relative detent positions along the total mechanical travel.
Unless otherwise specified the detents are evenly spaced (using the end points as reference)

\*For more than 13 detents versions please contact your nearest PIHER distributor. Mechanical and/or electrical features may be affected by detents. Detents may not be available for all mounting methods. Please see our separate PTs with detents datasheet at www.piher.net



#### **DETENTS WITH CONSTANT VALUE ZONES**

application notes

PIHER's potentiometers may feature special stepped outputs or 'constant voltage zones' for the 10mm and 15mm product families.

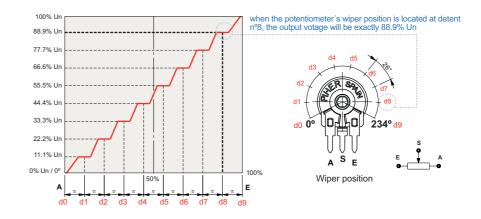
These constant voltage zones can be combined with PIHER's mechanical detents to provide exact alignment between the electrical output (flat areas) and the mechanical detent's positions. The result is a higher level of precision in controlling lighting, temperature, motor or other electronic control systems.

In addition to established catalogue detent configurations, we will design and manufacture any other configuration on our tried-and-tested carbon/cermet & THM/SMD potentiometer technology and processes.

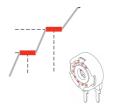
With its exacting control capabilities, our 10mm and 15mm potentiometers series are well suited for many consumer applications such as ovens, ranges, dishwashers, lighting (dimmers), power hand tools, washing machines and HVAC systems.

Constant value zones can be combined with strategically located stops matching the flat areas of the output.

10 stepped outputs version example:



#### Improved repeatability



By combining the constant value zones with the detents, engineers can align the same voltage values with each of the detent stops when rotating the control both forward and backward.

This provides clear mechanical positions that are not only repeatable, but perfectly aligned electrical outputs at each of the (detent) angles.

Piher's detents also prevent output values from changing due to vibration or accidental rotor movements, furthering reliable control consistency.

#### Design tip. Cost-effectiveness

Absolute encoders can easily be replaced connecting the potentiometer to the microprocessor's analogue input.

#### Main advantages

- ✓ Unique, non-overlapping values at each stop (detent position)
- ✓ Prevents output value change due to light vibration or accidental rotor micro-movements
- ✓ Fully customiseable according to customer's needs
- Cost effective replacement for absolute encoder

#### Disclaima

The product information in this catalogue is for reference purposes. Please consult for the most up to date and accurate design information.

Piher Sensors & Controls S.A., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Piher"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained herein or in any other disclosure relating to any product described herein

Piher disclaims any and all liability arising out of the use or application of any product described herein or of any information provided herein to the maximum extent permitted by law. The product specifications do not expand or otherwise modify Piher's terms and conditions of sale, including but not limited to the warranty expressed therein, which apply to these products.

No licence, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Piher.

The products shown herein are not designed for use in medical, life-saving, or life-sustaining applications unless otherwise expressly indicated. Customers using or selling Piher products not expressly indicated for use in such applications do so entirely at their own risk and agree to fully indemnify Piher for any damages arising or resulting from such use or sale. Please contact authorised Piher personnel to obtain written terms and conditions regarding products designed for such applications.

Product names and markings noted herein may be trademarks of their respective owners.









Information contained in and/or attached to this catalogue may be subject to export control regulations of the European Community, USA, or other countries. Each recipient of this document is responsible to ensure that usage and/or transfer of any information contained in this document complies with all relevant export control regulations. If you are in any doubt about the export control restrictions that apply to this information, please contact the sender immediately. For any Piher International Corp. Exports, Note: All products / technologies are EAR99 Classified commodities. Exports from the United States are in accordance with the Export Administration Regulations. Diversion contrary to US law is prohibited.