

# 1. Electrical performance

No	Item	Specification	test method and test condition
1.1	Nominal resistance	Terminal 1-2 Rp: $>100 \Omega$ Terminal 2-3 Rs: $22 \Omega \pm 20\%$	Ambient temperature : $25\pm2^{\circ}$ C Leave it in non circulating air for 2 hours . Test voltage max :1.5V <sub>DC</sub>
1.2	R-T characteristics	Resistance- Temperature characteristics for terminal at 1-2(Rp) and terminal at 2-3(Rs) See Fig 3 and Fig 2	R—T characteristics tester
1.3	Max. rated voltage (Umax)	270rms	Operating temperature : $0 \sim +60 ^{\circ}\text{C}$
1.4	Rated voltage	220Vrms	Operating temperature : $0 \sim +60 ^{\circ}\text{C}$
1.5	Degaussing coil impedance	10Ω min	
1.6	Current decay Characteristics Inrush current After 3 second After180 second	≥18Ap-p ≤300mAp-p ≤3.0 mArms	Ambient temperature : $25\pm2^{\circ}$ C



### 2. Mechanical performance

Nº.	Item	Specification	Test method and condition
2.1	Tensile	No leads falling out.	With a specimen fixed by clamping a pull 24.5N, shall be exerted to each lead for 10 second in the direction of lead drawing out. (axis)
2.2	Bending	No leads Falling out.	With a specimen fixed by clamping, strain lead of 9.8N shall be exerted to each lead for 10 second in the direction of 90° from lead drawing out and the same load is done in the direction of -90° from lead drawing out.
2.3	Vibration test	No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1)	Frequency rang: 10Hz to 55Hz  Amplitude: 0.75mm or acceleration 98m/s²  Total duration: 6h  Direction of vibration application: One direction parallel to the termination, two directions perpendicular to the first, one of which is parallel to likely plane of the termination
2.4	solderability	At least 75% of immersed lead shall be covered with solder.	The termination are immersed in molten solder (keep at $235\pm5^{\circ}$ C) for $3\pm0.5$ second to a point $4\pm1$ mm from the body.
2.5	Resistance to soldering heat	No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1)	The termination are immersed in molten solder (keep at $350\pm10^{\circ}$ C) for $3\sim4$ second to a point $4\pm1$ mm from the body.



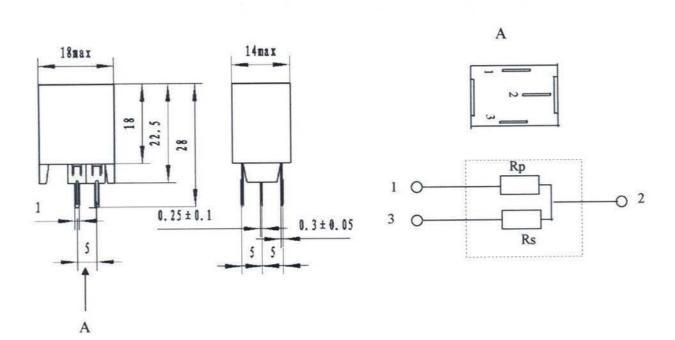
#### 3. Endurance test

No.	Item	Specification	Test method and condition
3.1	Withstanding voltage test	No abnormal	Ambient temperature: 25°C  Test circuit: Fig. 1  Test voltage: supply AC290Vrms (50~60HZ)  for 1 min, and then the test voltage is to be raised up to AC420Vrms, which is kept for 3 min.
3.2	Normal temperature intermittent load test	No remarkable abnormality. The variation ratio of resistance within ±20% (*1)	Ambient temperature: 25±2°C Test circuit: Fig. 1 Test voltage: AC270Vrms (50~60Hz) 1 min ON, 5 min OFF Duration: 1000h
3.3	High temperature load test	No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1)	Ambient temperature: 80±2°C Test circuit: Fig. 1 Test voltage: AC270Vrms (50~60Hz) On continuous Duration: 1000h
3.4	Humidity intermittent load test	No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1)	Ambient temperature: $40\pm2^{\circ}$ C  Ambient humidity: $90\sim95\%$ Test circuit: Fig. 1  Test voltage: AC270Vrms ( $50\sim60$ Hz)  30 min ON, 90 min OFF  Duration: 1000h

Note: \*1 The variation ratio of resistance is measured when the tested product laying in more than 24h at the room temperature  $(25\pm1)$  °C.



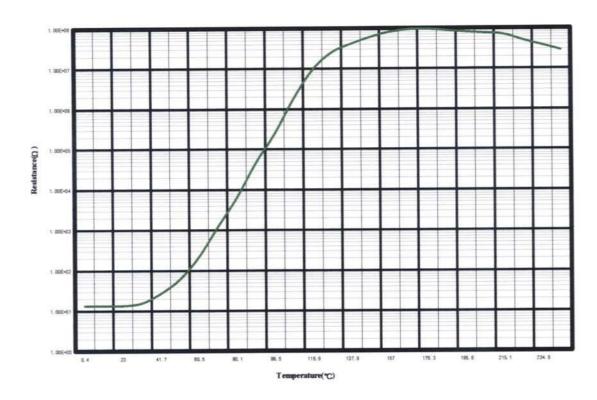
## 4. Shape & Dimensions



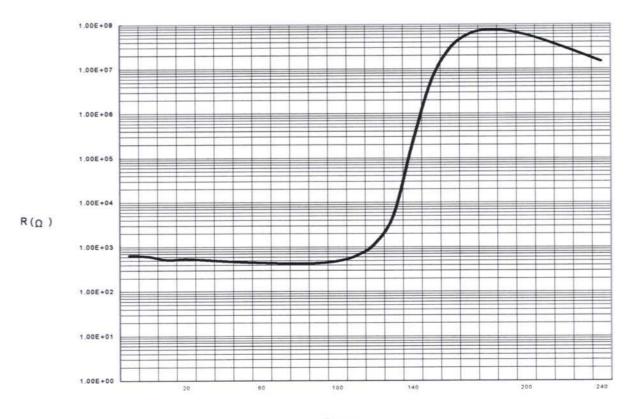
22 Ω M——— Nominal resistance & tolerance



### 6. R-Tcharacteristics (Fig. 2)



#### R-Tcharacteristics (Fig. 3) 7



T(°C)