



REVISIONS			
ISS	ZONE	DESCRIPTION \ PER REQUEST \ DATE	

- NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
1. BRASS PER QQ-B-626
 2. GOLD PL. 3 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 3. BERYLLIUM COPPER PER QQ-C-530
 4. GOLD PL. 50 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
 5. TEFLON MIL-P-19468

- REMARK: 1. NO. 2 MUST WITHSTAND A 6 lbs. MIN. PUSHOUT FORCE FROM NO. 1 AFTER STAMPING OVER OPERATION
2. REMARK 1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO. 1

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO	SCALE	3/1	ISSUE	A	FILE NO.																																								
4	FERRULE	COPPER	NOTE 2	1	FR-648/533X 127C	DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES 0.5-6 = ±0.2 6-30 = ±0.4 30-120 = ±0.6 120-315 = ±1 315-1000 = ±1.6 1000-2000 = ±2.4				PART NO. SMA6111A3-3GT50G-1-50																																								
3	CONTACT PIN	NOTE 3	NOTE 4	1	SMA6511B3-3-127/11					APPROVED DATE 10-11-01'																																								
2	INSULATOR	NOTE 5	NATURAL	1	SMA6511B3-2T-58U					CHECKED DATE 10-11-01'																																								
1	BODY	NOTE 1	NOTE 2	1	SMA6111A3-1-46/31					DRAWN DATE 10-11-01'																																								
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